

Designing A Digital Multimedia Interactive Book for Industrial Metrology Measurement Learning

Marsono

Graduate School of Vocational & Technological Education, National Yunlin University of Science and Technology, Taiwan Email: marsono.ft@um.ac.id

Mingchang Wu

Graduate School of Vocational & Technological Education, National Yunlin University of Science and Technology, Taiwan Email: wumc@yuntech.edu.tw

Abstract-This research aims to develop a digital multimedia interactive book for supporting the learning of industrial metrology and to examine the worthiness/value of the produced digital multimedia interactive book. It employs the approach of research and development. The design of the digital multimedia interactive book is implemented in some development stages: (1) material data collection, (2) planning, (3) making a prototype, (4) pilot test with respondents of multimedia experts and experts of industrial metrology, (5) improvement of the prototype, (6) application to students, (7) improvement of the final product. The final product of this research is a software multimedia digital interactive book which can be used to help students learn industrial metrology measurement. With this software, students can learn about industrial metrology whenever and wherever they are. Therefore, it can improve their competency, especially in the measurement.

Index Terms—Multimedia, Digital Interactive Book, Industrial Metrology, Learning.

I. INTRODUCTION

The development of computer has contributed significantly to education, which encourages its uses in the education field. One of the uses is computer as instructional media, because the commonly learning process is still conventional, which cannot effectively attract students' attention.

The existence of computer has integrated various media in one form of learning, that is computer-assisted instructions (CAI) have been widely used in modern education, such as instructional method design, course content delivery, and e-learning [1]. Various computer-based learning models have been developed in accordance with the development of computer technology, such as computer assisted learning (CAL), computer based training / learning (CBT/L), multimedia-based learning (MBL), web-based training/learning (WBT/L), and reviews on online learning and e-learning. Basically, the various uses/terms are based on one concept, that is the utilization of computer technology as the basis of

multimedia technology for the development of teaching media models [2].

Paltimer [3] compared calculus learning with computer to conventional learning. He found that the result of the computer-based learning is better than conventional learning. However, not all learning activities must be done with an ICT-based approach. Some activities should be implemented using the conventional approach.

The materials of industrial metrology consist of theories and practices. The theories and practices are integrated and supplementing each other. In the learning process, the theories and practices are given separately. The learning of industrial metrology should make use of many teaching/learning media, because it emphasizes the psychomotor and cognitive abilities of students.

To address such an aspect, learning media which cover students' learning needs and give more learning experience are needed. Interactive learning media in the forms of texts, visuals, and simulations can help students obtain more knowledge, more understandings of concepts and applications of the obtained knowledge. Dynamic interactive learning media are used in the learning process because they have the ability to explain complex materials/contents. They can be arranged so that students autonomously learn the materials. Theories, practices, authentic materials in the forms of texts and visuals included in the media, so that students get real learning experience.

Interactive learning media can be used wherever and whenever without the presence of lecturers. Thus, it is expected that the media eliminate the barriers of learning often experienced by lecturers and students, especially in the process of learning in classrooms and in autonomous learning.

II. RELATED WORKS

A. The Definition and Advantage of using Multimedia

In the taxonomy of educational technology, learning multimedia can be defined as the integration of various multimedia instruments/tools which are used for presentation. In the 90s, the concept of multimedia

development into the integration of more than one media, texts, graphics, sounds, videos, and animations, where students can control the delivery of various multimedia elements [4].

Multimedia are instruments that can create dynamic and interactive presentations which combine texts, graphics, animations, audios and videos. Specifically, multimedia refers to the use of computers to make and integrate texts, audio graphics, moving animations and videos by using link tools which enable users to navigate, interact, create and communicate [5]. According to [6], multimedia have a purpose to present information in ways that are fun, interesting, understandable, and clear. Information will be easily received because many senses are used, especially intelligences of hearing and sight. Previous studies have confirmed that there was computerbased education has generally had a positive effect on the academic achievements [7, 8].

Agnew [9] implicitly state multimedia as "[a] disk, unlike a shoe box, gives students instant access to any desired contents, with instant access, students can organize the information that they create for the project by linking together related pieces of information. In fact, to qualify as true multimedia, a project must not only use several of the five media, however must also use links to be interactive".

B. Learning

Dominic and Francis [10] noticed that "learning is a two phase process that involves reception and processing of the information received. Reception involves the various senses to gather information from external sources, whereas the processing involves internal activity like memorization, induction, deduction, introspection, reflection".

Rajendran and Veilumuthu [11] argued that every student has a learning style and it's their own way to which learners perceive and process information. There are three groups of learning styles, including: visual learners gain knowledge through visual inputs, auditory learners learn through listening, and kinesthetic learners learn through experiments and exploration [12].

Fable	1.	Sarasin	Model	Learning	Style
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Learning Style		Description
	Linguistic	Learn from reading and writing
Visual	Spatial	Learners visualize their learning materials
Auditory		Learn by talking to themselves or colleagues
Kinesthetic		Learn by doing, experiencing and reflecting

C. The Elements of Multimedia

The term 'multimedia' derives from two words, 'multi' which means more than one and 'media' which means communication instrument/tool. Studding several models and approach to the learner, [13] argued that a combination between several methods were needed that

will help for a complete modeling. Consequently, multimedia can be understood as communication instruments/tools using various media. The media can include pictures, sounds, animations, and texts [14].

1) Texts

Texts are an important part of multimedia, because they are media which can deliver information and help to complete information needed by users which cannot be delivered only by using images. By integrating images, animations, texts, videos, and sounds, interactive and communicative information will be obtained.

2) Sounds

In multimedia information technology, soundcard plays a very important role in the design of a multimedia application. By using soundcard, computers can convert analog sound data to digital sound data saved to sound files. Some standard formats of sound files include wave for audio, musical instrument digital interface (midi), and MP3.

3) Graphics

Graphics are often used as backgrounds for texts, providing frames to the texts. They can also be used as icons. Integrated with texts, the icons can show options which can be selected [5].

4) Images

Basically, image formats in interactive learning multimedia can be represented into two types: bitmap and vector. Vector images are not stored in the vector forms, but in the forms of the instructions mentioned as algorithms, which determine the forms of curves, graphics, and various shapes. One of the advantages of vector images is that they are scalable; they can be used for further editing, either for enlarging or shrinking without changing the color or resolution.

On the other hand, bitmap images are reconstructions of the real images. Bitmap images are stored in dots on a computer screen. The whole pictures are represented as pixels. The weakness of bitmap images is that we cannot perform editing as the images depend on the actual images and the resolution cannot be enlarged.

The difference between the two formats is that bitmap files contain RGB color information in every pixel, while vector files do not contain RGB color information. In bitmap files, the color variation can be directly observed. However, the more color information the files have, the bigger the memory byte is needed for storing the bitmap files.

5) Clip Art

Making graphics by hands will be tiring and needs much time. To save the time, there are many clip art graphics available, which can be used for the multimedia. In the clip art graphics, there are many images available, such as photos, animations, icons, buttons, and lines [5].

6) Animations

Animations are the changes from one picture to other pictures, which produce certain movements. Animations reflect the art of graphics which imitate movements and contain sounds/voices. There are two types of animations: case based and frame based.

Case based animations are also called object animations, which refers to the form of animations in which every object is an independent element having an arrangement of pictures, sizes, colors, and speeds. Animations are determined by the placements and movements of objects in every animation frame. On the other hand, frame based animations refer to layers or frames shown in a sequence speed. The changes of frames, from one frame to another, will produce animations. Each frame can be formed into a unique shape, because the changes are shown as real images which can be seen within certain periods [14].

D. Multimedia development

There are four basic stages in developing instructional multimedia, including: planning, instructional design, prototype, and test [15].



Fig.1. Newby instructional media development

Studied from previous research, Hadi [16] noted six phases of developing multimedia, namely: concept, design, material collecting, assembly, testing, and distribution.



Fig.2. Luther diagram of multimedia development

III. RESEARCH METHOD AND DEVELOPMENT

A. Research and Development Model

This research employs the approach of research and development. The development stages of the multimedia include: (1) material collection, (2) planning, (3) production of a prototype, (4) pilot test, (5) improvement of the prototype, (6) field test, and (7) improvement of the final/operational product.

B. The Procedure of Research and Development

The research and development procedure of the digital interactive book can be explained as follows:

1) Material Collection

Material collection refers to the collection of industrial metrology courses materials which will be included in the multimedia. The sources used include various industrial metrology books and the internet. Therefore, materials more focused on industrial metrology.

2) Planning

After the data had been collected, the next stage was planned. At this stage, some activities were done:

(a) Data design

This refers to the transformation of information obtained from the collected materials, the industrial metrology files to soft files. Therefore, it would be easy to include the files in the multimedia;

(b) Architecture's design

This was in the form of a diagram with symbols illustrating the processes and the relationships between the processes in details;



Fig.3. Architecture's design diagram main menu

41



Fig.4. Architectures design diagram submenu A

(c) Interface design

The stage refers to the description/illustration of the program structure. The interface was designed to enable easy translation to the programming language. It was designed based on the flowchart.

3) Production of a Prototype

Based on the planning, the next stage done was implementing the program into graphic interface by using Macromedia Flash 8 Professional. Picture animations and texts about the metrology industry are displayed on the pad screen.

4) Pilot Test

The pilot test was done to examine the worthiness/value of the multimedia designed by involving one material/subject expert and one multimedia expert.

5) Improvement of the Prototype

Based on feedback and revisions from the experts, the next step was improving the prototype of the multimedia.

6) Field Test

The field test involved students as the users of the industrial metrology multimedia. The questionnaire distributed to the students include: (a) interface performance, (b) ease of operation, (c) navigation effectiveness, and (d) benefits of the multimedia.

7) Improvement of the Final/Operation Product

The final improvement was done after the field test. Therefore, the final version of the multimedia can be used for the learning of industrial metrology.

C. Product Evaluation

1) Design Evaluation

After the interactive book software had been designed, a test to evaluate its values was conducted. Some aspects which were evaluated include: the quality of materials, effectiveness of interface design, ease of operation, format, organization, effectiveness of navigation, and benefits.

2) Subjects

There were three subjects involved: material expert, multimedia expert, and students. The material/subject expert was a lecturer teaching industrial metrology or measurement, while the multimedia expert was a lecturer of learning multimedia.

3) Types of Data

The data were quantitative data obtained using the questionnaire. The data were used to evaluate the conformity of the designed media and the objective of the research, as well as to determine the worthiness/value of the industrial metrology multimedia. The respondents involved in the data collection were the multimedia expert, the material/subject expert, and users. Further, the obtained data were analyzed and described.

4) Data Collection Instruments

This research employed an implemented/used evaluation, in which the evaluation was done during the implementation/use of the multimedia. The obtained results were used for data analysis. The data were obtained from the multimedia expert, material/subject expert, and students. The following aspects were used to evaluate the developed digital interactive book.

a) Instrument for the Multimedia Expert

Table 2. Instruments for the Multimedia Expert

No.	Constructs	Indicators
1.	Screen	- Font size
	Effectiveness	- Font type
		- Font color
		 Image quality
		 Color composition in the
		animations
		 Animation size
		 Font color composition
		toward background
		 Image color composition
		toward background
		 Clarity of narration
		 Animation effectiveness
2.	Ease of	- Ease of operation
	Operation	 Presentation systematics
3.	Consistency	 Word, term and sentence
		consistency
		 Font shape and size
		consistency
		 Layout consistency
4.	Format	- Page format
		- Column format
		- Layout
5.	Organization	- Materials
		- Chapter and sub-chapters
		- Exercises
6.	Navigation	- Navigation effectiveness
	-	- Navigation function
7.	Benefits	- Ease of teaching-learning
		- Giving attention focus
		- Helping teachers
		- Related to other subjects

The instrument for the multimedia expert was evaluated based on the following constructs: effectiveness of screen, ease of operation, consistency, format, organization, navigation effectiveness, and benefits. The instrument framework was used to validate the worthiness/value of the media, and assessed based on the interface design. The framework presented in the table 2.

b) Instrument for the Material/Subject Expert

An instrument for the material/subject experts is based on the following aspects: material quality and benefits of the materials. The framework is presented in the table 3.

c) Instrument of the Use of Learning Multimedia by Students

Instrument of the use of the learning multimedia includes the following aspects: interface, operation, and benefits. This instrument was given to students. The framework of the instrument is presented in the following table. 4.

Table 3. Instruments for the Material/Subject Expert

No.	Constructs	Indicators
1.	Material quality	- Relevance of materials
		(syllabus)
		 Relevance of materials to
		objectives
		 Competency appropriateness
		- Value of materials
		- Completeness of materials
		 Sequence of materials
		 Difficulty level
		- Depth of materials
		 Ease of application
		 Relevance of task to objectives
		 Relevance to the condition of
		students
2.	Material benefits	- Assistance in training
		- Helping students understand
		- Giving attention focus

Table 4. Instruments for Students

No.	Constructs	Indicators
1.	Media interface	- Font
		- Color
		 Images and animations
2.	Media operation	- Ease of operation
		- Navigation
3.	Benefits	 Helping students learn
		 Improving motivation and attention

5) Data Analysis Technique

The data analysis technique used in this research is descriptive analysis. The analysis was done by describing the obtained data without making generalization [17]. To determine the worthiness/value of the learning media, 4 rating scale was used. The result of the category is from the addition of score n x the number of respondents' x the number of points, where n=value given by the respondents.

IV. RESULTS

A. Data Analysis

The worthiness of the designed media is valued based on the results of the questionnaire distributed to the material/subject expert, learning multimedia expert, and students. The results are presented in this section.

1. Students' Evaluation

Based on the results of the evaluation, it is found that the percentage of the multimedia in terms of the interface of the media is 82.68%, the operation aspect 90.75%, and benefit 87.92%. Overall, the value given by the students is 86.42%. Therefore, the multimedia can be valued as 'very worthy' (table 5).

2. Material Experts' Evaluation

Based on the results of the material expert's evaluation, it is found that the percentage of the multimedia in terms of the material quality is 77.94%, and benefit 87.50%. Overall, the value given by the material expert is 78.95%. Therefore, the multimedia can be valued as 'very worthy' to be used in learning (table 6).

No.	Constructs	Score Observer	Score Expectation	Percentage (%)
1	Media interface	463	560	82.68
2	Media operation	363	400	90.75
3	Benefits	211	240	87.92
	TOTAL	1037	1200	86.42

Table 5. Students' Evaluation Scores

Table 6. Material Experts	' Evaluation Scores
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No.	Constructs	Score Observer	Score Expectation	Percentage (%)
1	Material quality	106	136	77.94
2	Material benefits	14	16	87.50
	TOTAL	120	152	78.95

3. Multimedia Expert's Evaluation

Based on the results of the multimedia expert's evaluation, it is found that the percentage of the multimedia in terms of the interface is 77.27%, ease of operation 87.50%, consistency 83.33%, format 84.38%, organization 83.33%, navigation effectiveness 83.33%, and benefit 87.50%. Overall, the value given by the multimedia expert is 82.42%. Therefore, the multimedia can be values as 'very worthy' (table 7).

Table 7. Multimedia Experts evaluation

No.	Constructs	Score Observer	Score Expectation	Percentage (%)
1	Screen Effectiveness	68	88	77.27
2	Ease of Operation	14	16	87.50
3	Consistency	20	24	83.33
4	Format	27	32	84.38
5	Organization	20	24	83.33
6	Navigation	20	24	83.33
7	Benefits	42	48	87.50
	TOTAL	211	256	82 42

B. Product Modification

Based on the feedback from the material expert, the multimedia expert, and students, there are some aspects of the multimedia which need to be revised, such as the interface/screen design and font used. The result of the revision is presented in the figure 5 to figure 9.

V. CONCLUSIONS AND SUGGESTIONS

A. Review of the Revised Product

Based on the research and development, it is revealed that the design of the digital interactive book for the learning of industrial metrology was conducted through some stages: (1) early data collection, (2) planning, (3) early production or production of a prototype, (4) pilot test, (5) improvement of the prototype, (6) field test, and (7) improvement of the final/operational product. In the planning stage, there were some aspects designed: (a) data design, (b) design of architecture, and (c) interface design. The digital interactive book for the learning of industrial metrology belongs to the category of audio visual learning media because it displays texts, images, and measurement simulation at the same time.



Fig.5. Main menu interface of multimedia





Based on the statements obtained from 20 students and 2 expert lecturers, as well as from other evaluations, it is found that the learning multimedia are interesting, can be easily understood, easy to operate, having explanations of each aspect according to the manual book, and having good images. This can be seen from the results of the questionnaire which was distributed to the 20 students and the 2 expert lecturers. The designed multimedia can be said as 'very worthy'.

B. Suggestions

The digital interactive book multimedia designed for the learning of industry metrology can be valued as 'very worthy'. Therefore, in the process of teaching-learning of industrial metrology, students and lecturers can use the digital interactive book. With the designed multimedia, students can easily learn industrial metrology whenever and wherever they are. It is because the simulation of the use of measurement instruments/tools has been included in the multimedia. This will help students understand the materials of industrial metrology.

There are two interactive measurements instruments/tools in the simulation of the digital interactive book, which are a caliper and a micrometer. Other instruments/tools are still in the forms of noninteractive texts. Therefore, in the development of the multimedia, more simulations of interactive measurement instruments/tools need to be included.



Fig.7. Menu interface measurement of multimedia

lat ukur dan pemakaiannya		Alatukur	membaca	Alat ukur	Pemeliharaan Alat ukur	Latihan	
Pengukuran linier							
1.1. Pengukuran linier langsung	Pilih s <mark>ala</mark> h satu mat						
a. Pengertian							
b. Alat ukur	Mistar ukur merupakan alat ukur linier langsung yang paling sederhana dan banyak						
- Mistar ukur							
- Mistar geser							
- Mikrometer	dikenal o	orang. Biasanya	a berupa plat, dir	nana pada ked	ua sisi dari salal	n satu	
1.2. Pengukuran linier tak langsung	permukaannya diberi skala (metrik dan inchi). Pengukuran dilakukan dengan						
a. Pengertian	menempe	ikan mistar uku	r pada obyek ukur	seningga panjar	ig dari obyek ukur	dapat	
b. Alat ukur	dari 1/2 m	dibaca pada ska	la mistar ukur. Kec	dapat dimmakan	an tidak dapat icol	dengan	
- Blok ukur (Gauge block)	dari 1/2 mm, oleh sebab itu mistar ukur tidak dapat digunakan untuk pengukuran dengan kecermatan tinggi. Dalam metrologi industri, mistar ukur hanya dipakai untuk memperkirakan dimensi obyek ukur serta untuk melakukan penggambaran secara kasar.						
- Batang ukur (Lenght bar)							
- Jam ukur (Dial indicator)							
Pupitas (Dial test indikator)							
Pengukuran sudut							
Pengukuran radius							

Fig.8. Submenu interface of multimedia

PENGUKURAN RADIUS DALAM DENGAN MENGUKUR JARAK KETIGA ROL



Fig.9. Measurement tools simulation interface of multimedia

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Authors' Profiles



Marsono is a Ph. D Candidate at Graduate school of Technological and Vocational Education, National Yunlin University of Science and Technology, Taiwan. He got a doctoral degree scholarship in 2013 from the scheme of The Indonesian Directorate General of Higher Education (DIKTI). He received his M. Ed at Technological and

Vocational Education in 2010 from Yogyakarta State University, Indonesia. He is also a lecturer at Mechanical Engineering Education Department, in Malang State University, Indonesia.



Mingchang Wu received his Ph.D from Purdue University. He is currently a full professor and the dean in National Yunlin University of Science and Technology, Taiwan. He is dedicated to academic research in the field of university development and program evaluation.